

Product description	KORESEAL SL822 is a neutral cure silicone sealant designed for insulating glass units used in structural glazing.
Applications	* Secondary sealant in insulating glass units for curtain-wall construction.
Key performance properties	* 2-component type and it allows easy adjustment of cure rate. * Non-corrosive metals * Excellent weathering resistance. * Outstanding physical properties (High-modulus & high-elongation)
Certifications	* KS F 4910 G-25HM * ASTM C 1184 * Healthy Building material(HB) * Low Carbon Footprint

Typical Property Data

Benefits	-Excellent weatherability - Excellent workability - Stable viscosity - Fast curing time
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Typical properties	(Tested at 23 °C, 50 % relative humidity)		
	Property	Unit	Result
	Type	-	Silicone
	Curing System	-	2-part reaction curing type
	Appearance(State)	-	Base (Soft paste), Curing agent (Viscous liquid)
	Working time	min	20~60(23°C, 50%RH)
	Color	-	Part A(White), Part B(Black)
	Mixing ratio	Base : Curing agent	9 : 1(by volume) 13 : 1(by weight)
	Specific Gravity		Base : 1.48 ±0.1, Curing agent : 1.03 ±0.1
	Hardness	-	40±5 (Shore A)
	Tensile Strength (ASTM D412)	MPa	Approx. 1.85
	Elongation (ASTM D412)	%	Approx. 250
	Tensile Strength (ISO 8339)	MPa	Approx. 1.04
	Elongation (ISO 8339)	%	Approx. 100
	Packaging	-	Part A - Drum, Part B - Pail

* ASTM: American Society for Testing and Materials

Notice 1) These property values are tested in a lab condition. They might be changed by testing and storage conditions.

2) Please contact to KCC sales office before writing specifications on this product.

Composition	- Silicone Polymer
How to use	<p>※ Prior to use SL822 I/G Sealant for Structural Sealant Glazing application, Joint design regarding structural bite must be reviewed by KCC technical service team.</p> <p>- KCC SL822 Sealant should be mixed in a ratio of 9 : 1 base to curing agent by volume or equivalent 13 : 1 by weight for optimal properties. At this mixing ratio, typically pot life is 20 ~ 60min (at 23°C , 50%RH), Slight change in mixing ratio can be possible but these should not exceed 10 : 1 to 8 : 1 by volume.</p> <p>- When not being used, it is recommended that the dispensing equipment be purged with uncatalyzed base. If cured sealant has built up inside the equipment it is recommended to flush the equipment for the appropriate time with solvent</p>

Features	<p>- 2-Component silicone sealant</p> <p>< Curing rate by mixing ratio ></p> <table border="1"> <caption>Snap Time of SL822 (by mixing ratio wt.%)</caption> <thead> <tr> <th>Mixing Ratio</th> <th>5°C</th> <th>23°C</th> <th>35°C</th> </tr> </thead> <tbody> <tr> <td>8:1</td> <td>~18</td> <td>~15</td> <td>~12</td> </tr> <tr> <td>10:1</td> <td>~30</td> <td>~25</td> <td>~18</td> </tr> <tr> <td>13:1</td> <td>~55</td> <td>~45</td> <td>~35</td> </tr> <tr> <td>15:1</td> <td>~85</td> <td>~70</td> <td>~50</td> </tr> </tbody> </table>	Mixing Ratio	5°C	23°C	35°C	8:1	~18	~15	~12	10:1	~30	~25	~18	13:1	~55	~45	~35	15:1	~85	~70	~50
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Storage and packaging

Shelf life and storage	<p>- Use it within 12 months from the day of manufacture. As change in quality can be possible at long term storage use in validity.</p> <p>- Store in a cool dry place out of direct sunlight.</p> <p>- Keep in place that child's hand does not touch and never ingest or do not touch in skin.</p> <p>- Don't work at neighborhood of heat or fire.</p> <p>- Store in original unopened containers in a dry place. Temperature should not exceed 25 °C for prolonged periods. (Recommended at 5 ~ 25 °C)</p> <p>- Please, refer product MSDS for more details regarding safety information.</p>
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Packaging	<p>- Base(250 kg),</p> <p>- Curing agent(19 kg)</p>
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Remarks

Handling	* Check the Spacers properly aligned . Its control the sealants depth
Precautions	<p>* Clean all joint surface (Clean all substrate surface removing contaminants)</p> <p>* Primer may be needed to SL822 for optimum adhesion to some substrate surface based on adhesive testing. Information on KCC primer is available on request from KCC. (KCC KP9930 primers are recommended for SSG)</p>

- * Corner Keys must be dry and clean
- * Spacers must be dry and clean
- * Coated glass or Low-e glass is required edge stripping
- * Poly isobutylene seal must be applied continuously
- * All the materials must be dry and clean
- * Glass surface must be clean
- * Store in original unopened containers in a dry place. Temperature should not exceed 25 °C for prolonged periods. (Recommended at 5 ~ 25 °C)
- * Use at room temperature in the range of 30 to 80 % relative humidity.
- * It is recommend to work at temperature range 10°C to 30°C
- * Before working ,check the product is fully mixed
- * Opened curing agent should not be exposed to air for prolonged periods.
- * Adhesiveness may decline in case of the substrate contaminated. For the best adhesion, clean surfaces thoroughly with solvent before applying the product.
- * Wear eye protection and protective gloves when handling this product.
- * Maintain adequate ventilation in the work place at all times.
- * Keep in place that child's hand does not touch and never ingest or do not touch in skin
- * Keep or do work at neighborhood of heat or fire.
- * Do not use besides service.
- * Do not inflict shock in receptacle.
- * Avoid direct ray of light and keep in state that is tightly shut in place that moisture is less.
- * Do not mixing with other products.
- * Wash cleanly after work.
- * Abolish through waste processing company.
- * As change in quality can be at long term storage, use in validity. Confirmation is necessary in regard of SL822 before use.
- Apply after adhesion and compatibility test although adhesion of sealant is excellent to most of building materials.
- * Structural applications must be required prior testing. Please contact to KCC before applying
- Sufficient tests are needed for purposed applications. The applicability of sealant is depend on the decision of customer.
- ※ Inquire other questions to customer service.
- ※ When there is something wrong to product, it can be compensated by compensation regulation.

Limitation

SL822 should not be applied:

- ※ All exceptions to these guidelines must be reviewed and approved by KCC Technical Service Team.
- ※ Prier to use I/G Sealant for Structural Glazing Sealant, joint design factors regarding structural bite must be reviewed by KCC Technical Service Team.

1) To building materials of adhesive hindrance or discoloration that bleed oil, plasticizer or solvent and so on.

2) In totally airtight spaces.

3) When substrate surface temperatures exceed 50 °C or under 5 °C.

- 4) To wet surface (on frost-laden or damp surfaces).
- 5) Humid day(over 85% relative humidity day).
- 6) For continuous immersion in water or in below-grade applications.
- 7) Surface in direct contact with food.
- 8) For continuous high pressure and high temperature.
- 9) Interior fire prevention section.
- 10) Joint region that wear is expected by physical friction.
- 11) Region that paint is required to sealant.
- 12) Not recommended for use on polycarbonate plastic sheeting, self-cleaning glass, non-staining fluorine coating suitability for use on other type of plastic should be tested prior to application.
- 13) Low-E glass without edge stripping.
- 14) Do not use with incompatibility materials

<p>Warranty information</p>	<p>Please read carefully.</p> <p>The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that KCC's products are safe, effective, and fully satisfactory for the intended end use. KCC's sole warranty is that the product will meet the KCC sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to replacement of any product shown to be other than as warranted. KCC specifically disclaims any other express or implied warranty of fitness for a particular purpose or merchantability. Unless KCC provides you with a specific, duly signed endorsement of fitness for use, KCC disclaims liability for any incidental or consequential damages. Suggestions of use shall not be taken as inducements to infringe any patent.</p>
<p>1'st issue</p>	<p>2013-07-11</p>
<p>Revision</p>	<p>2020-07-16</p>

※ Please refer to MSDS if you want to know more specific usage or caution. for further information, please see our website, www.kccworld.co.kr

